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D4148-041
Job Sheet 201189



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/27/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	10/21/19		0.00	1.20	Small Fab - 1		NOV 11 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	10/21/19		0.00	0.00	QC 5 - 10		NOV 20 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs ✓	10/21/19		0.00	0.00	Packaging 3 - 1 - B4B		NOV 21 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs ✓	10/21/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 539
				QC 21 - SA - 70	21
				QC 21 - SA - 53	2-59 NOV 21 2019

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

012675

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST349 ST344 ST009 ST525 ST525 ST080 ST080 ST080 ST315 ST306 ST312 ST303 ST266 ST266	AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1
	AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1
	D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1
	D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1
	D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1
	D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1
	D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1
	D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1
	MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1
	MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1
	MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1
	MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1
	NAS1149C0332R	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1
	NAS1149C0432R	Washer (AN960C416L)	24 Ea (6 ea)	100-Small Fab - 1

9/27/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	71	0
	AN4C13A	12	59	0
	D2690-6	4	84	0
	D3910-1	4	58	0
	D4091-1	4	26	0
	D4148-1	8	14	0
	D4148-3	4	9	0
	D4148-5	4	49	0
	MS17984-C413	4	29	0
	MS20615-4M18	32	143	0
	MS21043-3	8	508	0
	MS21043-4	12	512	0
	NAS1149C0332R	16	2,501	0
	NAS1149C0432R	24	1,236	0
Part Specifications				
Specifications could not be found.				

Plex 9/27/19 7:31 AM Dart.lajeunesse.marie



Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QS1042)

QTY Affected: _____

Sequence #: _____

Date: _____

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: